**BILL OF MATERIALS**

**Product: *DR TEAL 6LB POUCH***

**Pouch Specifications:**

* Pouch is dark blue, black, red, white, green, and pink
* Dimensions of pouch are: W6.84” x T 12.25”x slid Gusset 3.50”
* Flat bottom, side gusseted pouch with slider closer

**Pouch Machine Recipe:**

* Select program titled (6LB) on manual machine

**Case Specification:**

* Case is brown corrugated with black print and barcode
* Case inside dimensions are: L 13.25” W 11” H 9”

**Packing Specification:**

* 6 ct. pouches / case , packed vertically (standing up ) into case
* Date code to be applied both to pouch and case
* The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40th day of the year 2009
* The { EXP } means expiration which is three years ( i.e. EXP 0212 ) The 0212 means the second month of the year 2009
* No outside label required on case
* 55 cases/pallet double stretch wrapped with outside pouch indicator.
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
* Pallets may not be double stacked in warehouse

**Pallet Configuration:**

* 11cases per layer, column stacked 5 high =55 cases per pallet

Rev:00

Date: 03/30/2011